





## GENERAL

Isomolded, very fine grain, high strength, high density, isotropic graphite. Maximum insert service temperature 5,000°F (2,760°C).

## APPLICATION

High quality EDM graphite. A good universal material which yields both good metal removal rates and wear characteristics producing an excellent suface finish of 5.5 to 4.5 Ra µm.

## PROPERTIES

Bulk Density	1.82 gm/cm <sup>3</sup>
Average Grain Size	.0004 in
Specific Resistance	.00045 ohm in
Flexural Strength	8,400 PSI
Compressive Strength	18,400 PSI
Hardness	67 Shore

FULL STOCKING DISTRIBUTOR OF EDM SUPPLIES, MOLD COMPONENTS & POLISHING SUPPLIES.

11650 96TH AVE. N. MINNEAPOLIS, MN 55369

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