



# Prepping The Mold



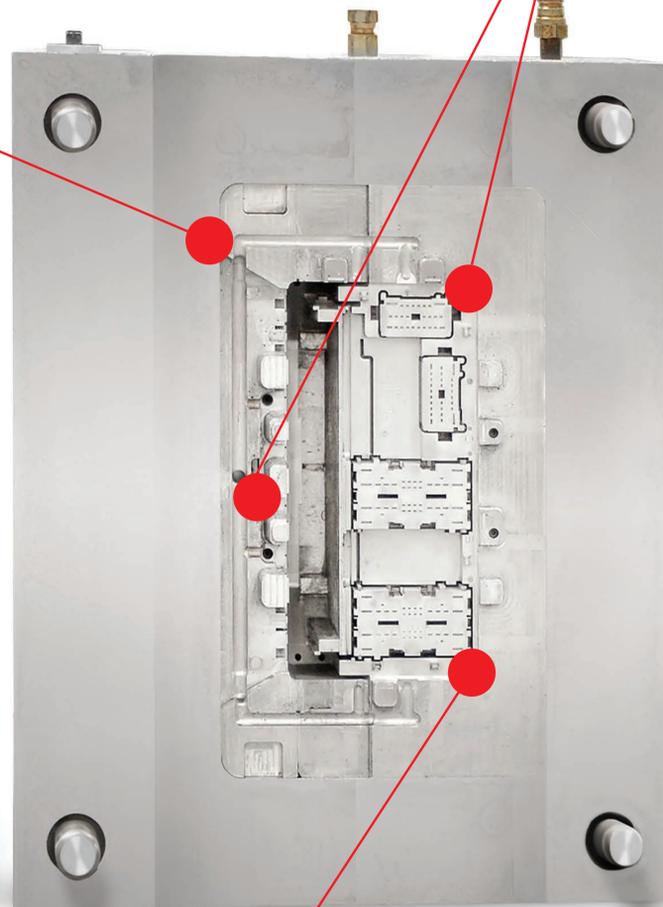
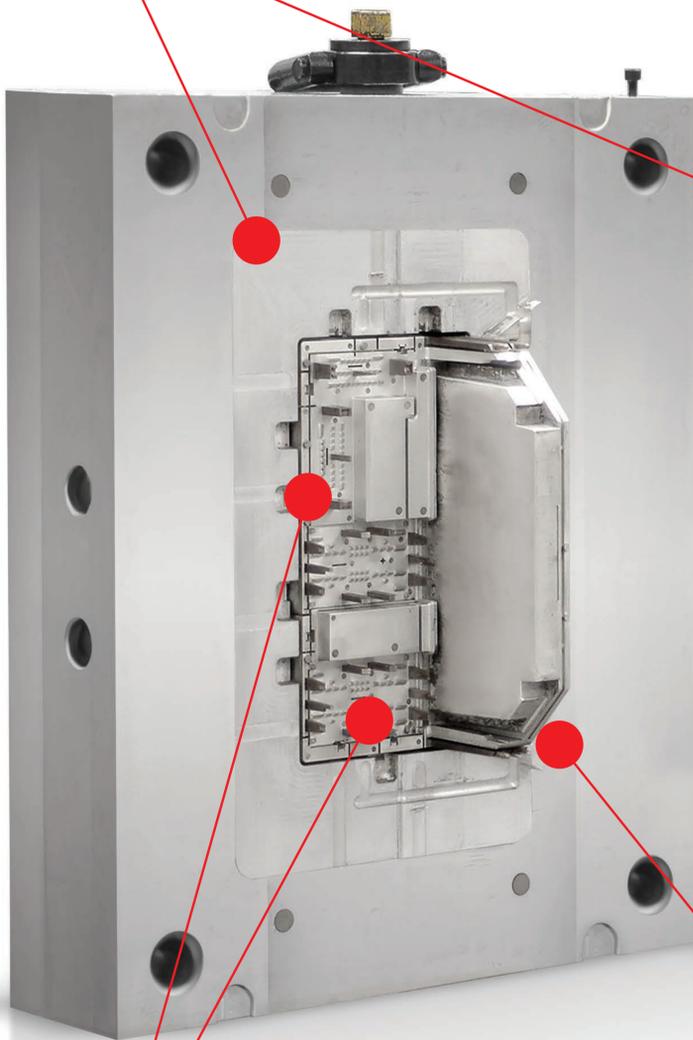
### Mold Cleaners

Use mold cleaner and degreaser to remove rust preventive, resin build-up, flashing, dirt, grease and other contaminants.



### Metalworking

Use cutting oil, tapping fluid, and lubricants to make modifications or repairs to the mold.



### Lubricants

Apply lubricant to ejector pins. Use a non-marking lubricant on the front of the pins where they touch the molded part. Use a heavier-duty lubricant on the back of pins, inside the mold.

### Rust Preventives

Apply short-term rust preventive to critical components and mold surface while mold is out of service overnight. Specialty rust preventives will immediately flash-off when mold is put back into service and don't require a cleaner to remove it.

