



Proper Mold Care At The Machine

Mold Cleaners
Mold cleaner removes resin deposits. Mold cleaning wipes are placed at every station for a convenient quick wipe-down.



Lubricants
Dozens of ejector pins require periodic lubrication. Pick a lubricant that won't mark the plastic parts.

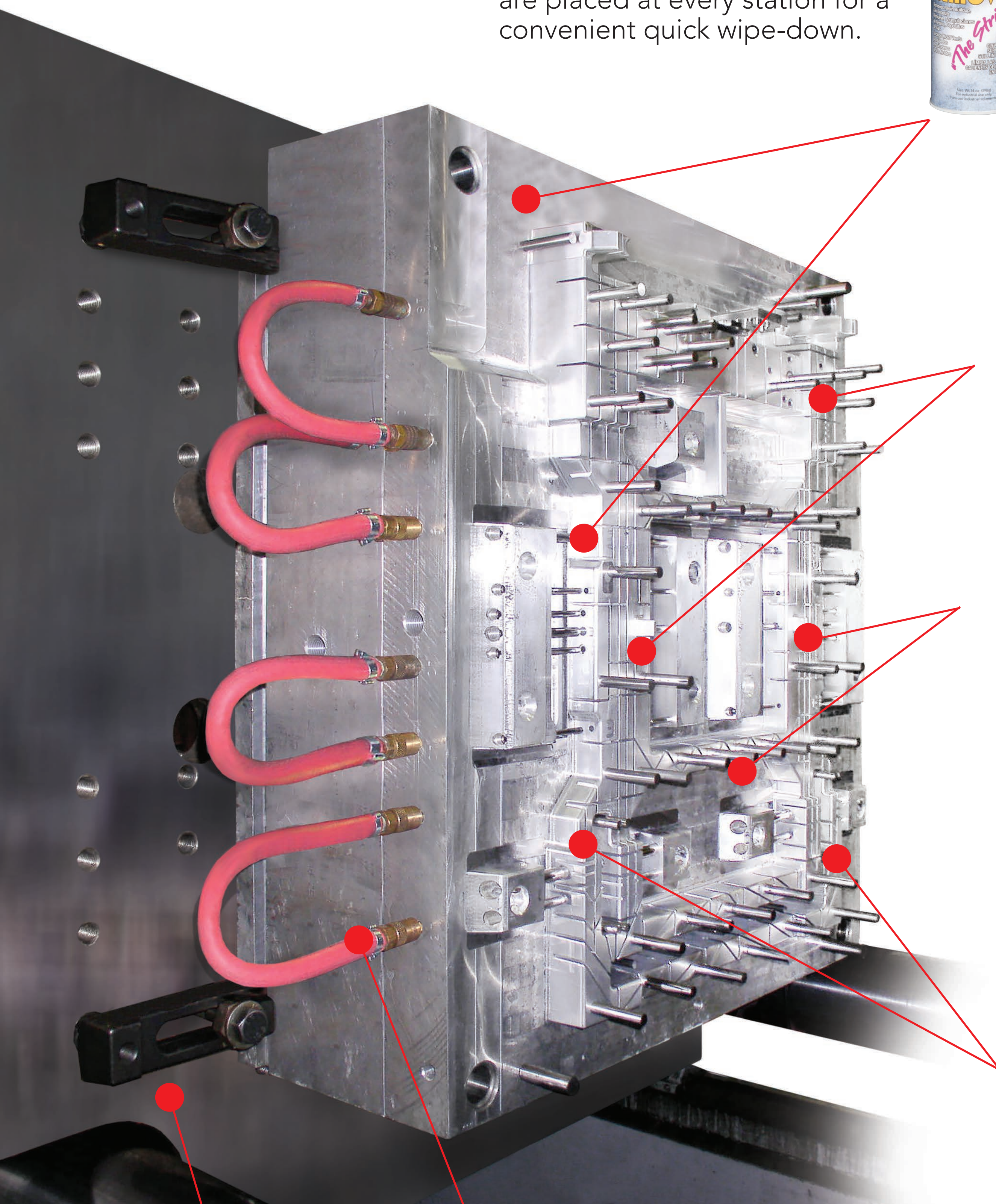


Rust Preventives
Rust appears in just hours on idle molds. Rust preventive is applied overnight and when the mold is moved to the shop to wait for maintenance.



Condensation appears during cool-down. Rust preventive displaces moisture and neutralizes fingerprint acids.

Mold Releases
Mold release is sprayed over the entire mold or just spots where the plastic part tends to stick or hang up.



The platen holds the mold.

Water is used to control mold temperature.